

Date: Tuesday, 5/23/2006 8:08:06 AM  
 User: Kim Juhlston

## Process Sheet

SPHIT-1

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 27081	
Estimate Number : 10077	
P.O. Number : <i>N/A</i>	Part Number : D31105
This Issue : 5/23/2006 S.O. No. : <i>N/A</i>	Drawing Number : D3110 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 24695	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 5/30/2006
Checked & Approved By : <i>[Signature]</i> 06.05.23	Qty: <i>5</i> Um: Each
Comment : Est. B: 04.02.25 Reformat NG	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *1314**C206/05/24 (8) 1*

Description: HandlePossible Supplier: Adams Rite P/N: 4298

Certificate of Conformity is required

2.0	4298	HANDLE
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 Handle

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D3110

5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-TAKE LOCK RING AND WASHERS OFF HANDLE AND PUT ASSIDE,DO NOT MISS-MATCH THEM

2-MACHINE AS PER FOLIO FA622 &amp; DWG D3110

*En 06/12/28 (6)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 27/01/02

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



Date: Tuesday, 5/23/2006 8:08:07 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 27081

Part Number: D31105

Job Number:



Seq. #:

Machine Or Operation:

Description :

3-DEBURR

En 06/12/28 (x6)

6.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

En 06/12/28 (x6)

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

En 06/12/28 (x6)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST407

Identify with p/n and b/n using fine point permanent ink marker.

LB 07/01/02 (x6)

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

En 07/01/02 (x6)

Job Completion



CL07101102

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

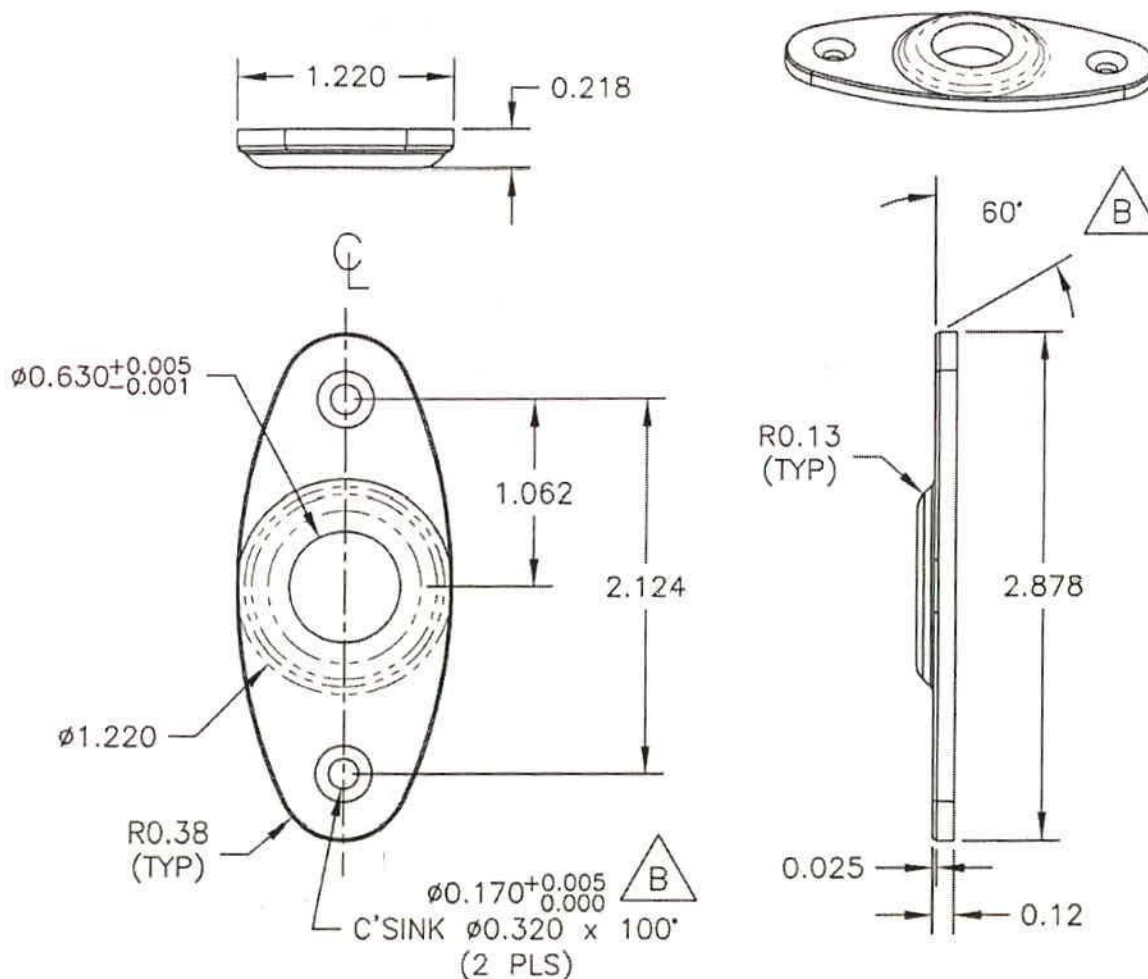

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3110	REV. C SHEET 1 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	
C	05.12.14	REVISE D3110-5	

**RELEASED**05.12.15 **D3110-1 ESCUTCHEON****NOTES:**

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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WITHOUT NOTICE  
WORK ORDER  
NO. 27081

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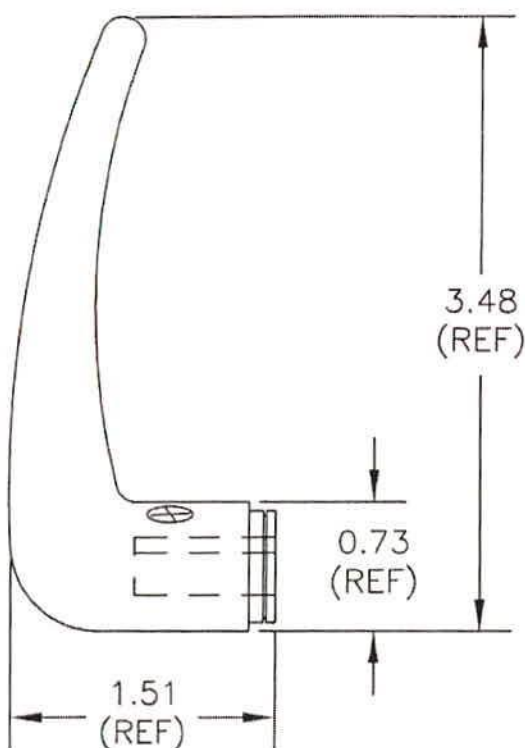




DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3110	REV. C SHEET 2 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1

RELEASED

05.12.15 [Signature]



**D3110-3 HANDLE**

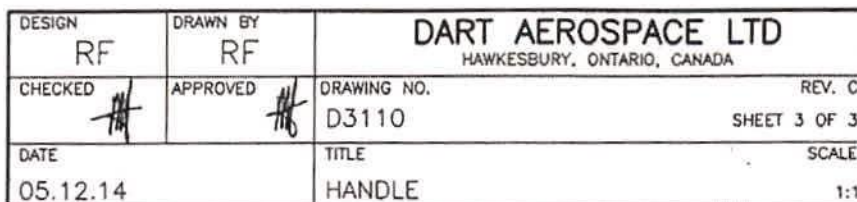
**NOTES:**

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and a release stamp.

**RELEASED**  
05.12.15

Dimensions (all in inches):

- Overall height: 4.15 (REF)
- Overall width: 4.70 (REF)
- Top horizontal distance: 0.125
- Top vertical distance:  $\phi 0.575$
- Bottom horizontal distance: 1.05 (REF)
- Bottom vertical distance: 1.42 (REF)
- Bottom horizontal distance: 1.96 (REF)
- Bottom vertical distance: 1.05 (REF)
- Radius: R0.032

Features:

- Two triangular features labeled 'C' and '4'.
- A central vertical slot.
- A horizontal slot with a width of 0.125.
- A curved top edge.

SHOP CO  
RETURN

D3110-5 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) MODIFY STEM AS SHOWN
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: May 31, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

**\* Aircraft On Ground \***

Shipment number: SH#-002997

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7927 5685 5537

Shipping Instructions: Attn; C Lavoie

Customer P.O. Number: 1314

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	4298	LOCK ASSY	Shipping Area	1	Each		LT-06-004249

Type of sale: Outright

Sales Order Number: SO06-01317.001

Eagle PO Number

Comments

**\* End of Report \***

**Eagle Copters Maintenance Ltd**  
823 McTavish Road, NE Calgary, Alberta T2E 7G9  
TCCA AMO Approval No. 6-81

**Lot No:** LT-06-004249

**Bin No:** 1168  
Received: 03/09/2006

**Part No:** 4298  
Description: LOCK ASSY

**Serial #:** New  
**Condition:** Bell Helicopter (Manufacturer)  
**Cure Date:** \_\_\_\_\_  
**Manufacturer:** \_\_\_\_\_  
**Cycles:** 0.0  
**Hours:** \_\_\_\_\_

**Total Time:** \_\_\_\_\_  
**TSO:** \_\_\_\_\_

**Details of work performed/reason for removal**

**Additional work to be performed upon installation**

The maintenance described has been performed in accordance with the applicable standards of airworthiness

LIC No./Stamp

May 31, 2006

Inspector: *[Signature]*

**Maintenance Release**

Eagle 6-81 39

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PackingSlip.rpt

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# Eagle Copters Maintenance Ltd

823 McTavish Rd, NE  
Calgary, Alberta T2E 7G9  
Canada

## PACKING SLIP

Date Shipped: May 31, 2006

Telephone: (403) 250-1370

Fax: (403) 250-7110

### \* Aircraft On Ground \*

Shipment number: SH#-002997

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
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\* End of Report \*

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